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JOBBER DRILL **507**

Gold Black M2 HSS Jobber Drill

- Highest performance and extra wear resistant due to the gold tungsten hi-molybdenum tool steel, and a special heat treatment, and black oxide finish to help hold the lubrication on the drill.
- State of the art self-centering split point, which makes it easier to use - penetrates with less pressure into the steel. (DIN 1412C).
- 130° point gives you clean and faster cutting.
- Special cutting lip on fluting for fast removal.
- 3 flats on shanks allow easy positive chuck grip.
- 5-13mm (1-4.9 standard shank).
- Drills suitable for all hand and machine, for mild, cast steels, aluminium, and stainless steel.

Sizes

- Available in metric and imperial
- 1/64 - 24/64" = 10pcs/pack
- 13/32" - 1/2" = 5pcs/pack
- 1 - 8.4mm = 10pcs/pack
- 8.5 - 13mm = 5pcs/pack



130° split point for faster and more precise drilling. Penetrates on contact, and minimises wandering.

Gold tungsten hi-molylodenum tool steel and heat treatment for extra wear.

Black oxide flutes to help hold lubrication.

Special cutting lip on fluting, for fast removal.

3 flats on the shank means no slipping in the chuck or slide it a little deeper into the chuck to use the round part of the shank.

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JOBBER DRILL **502**

Bright Silver Jobber Drill

- High performance, HSS - DIN388 full ground material increases drill life.
- Self-centring 135° split point, to help penetrate with less pressure into the steel, and reduces wandering to give you clean and faster cutting.
- Bright finish for general purpose applications, hand and machine, for mild, cast steels, aluminium, and stainless steel.
- Standard: DIN338

Sizes

- Available in metric and imperial
- 1/64 - 24/64" = 10pcs/pack
- 13/32" - 1/2" = 5pcs/pack
- 1 - 8.4mm = 10pcs/pack
- 8.5 - 13mm = 5pcs/pack



135° split point self-centring minimses the need for centre punching. Reduces feed pressure for easier penetration and minimises wandering.

Silver series 502 Drills flow flute design for general purpose applications, hand & machine. For mild, cast steels, aluminium and stainless steel.

Straight fully ground shank highquality HSS,manufactured to DIN388 standards.

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DOUBLE END STUB DRILL 503

Double ended 130° split point stub drills.
Made from fully ground HSS.

- 130º split point.
- HSS fully ground.
- Double ended.
- Great sizing for rivets.

Sizes

- 3.20mm = 10pcs/pack
- 4.10mm = 10pcs/pack
- 4.90mm = 10pcs/pack



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ELITE STUB DRILL 504

BEST SELLER.
Single ended 135° split point stub drills.
Made from fully ground HSS.

- 135º split point.
- HSS fully ground.
- Great sizing for rivets.

Sizes

- 3.25mm = 10pcs/pack
- 4.10mm = 10pcs/pack
- 4.90mm = 10pcs/pack



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REDUCED SHANK DRILL 505

Easy to use, and fast cutting.
13mm shank.

- 135°point- gives you clean and fast cutting.
- Self-centering split point, - stops wandering, and penetrates with less pressure into the steel.
- Made of quality HSS-G for machine or hand drilling, milled flute, and bright finish, for a range of steels.
- Designed to increase 13mm chuck capacity.
- HSS-G DIN338
- 26-30mm are only standard drill format.

Sizes

- 14.0mm - 25.0mm



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JOBBER DRILL SET 507

Heavy duty plastic case.
135° split point jobber drills.

- Elite gold and black drills, HSS-G for machine or hand drilling.
- 135° split point, - stops wandering, and penetrates with less pressure into the steel.
- Heavy duty plastic case, with lock catch.
- 0.5mm rises.

Sizes

- 19pc Metric: 1-10mm
- 25pc Metric: 1-13mm
- 29pc Imperial: 16" – 1/2"



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COBALT STEP DRILL 521

HSS Cobalt 1200N/mm2 step drill for use on mild and stainless steel.

- Cut up to 30mm.
- Use on mild and stainless steel.
- Drills and deburrs in one pass.
- Self-starting split point.

Sizes

- 6 - 20mm, Ø8mm - 8 step
- 6 - 30mm, Ø10mm - 13 step



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3 FLUTE COUNTERSINK 525

HSS Cobalt. 90° angle. 1200N/mm2.
3 flute countersink drill bits.

- 90°angle, 3 flute countersink.
- HSS - Cobalt for all metals.
- 1200N/mm2

Sizes

- 6.3, 10.4, 12.4, 16.5, 20.5, 25.0, 31.0, 40.0mm

